Work Order ID Thursday, March 03, 20		0 AM									Page 1
Item ID: D3493	3-1			Accept				s	etup Sta		
Item Name: Washer	r								Ste	op	
Start Date: 3/3/20 Required Date: 3/16/2		art Qty: 40.00 q'd Qty: 40.00			Cust Item I Customer:	D:					
• •	ess Plan: _	CX	Date: 11/03/03			nte:		F	tun Sta		533
QC: Sequence ID/ Work Center ID		eration cription	Date:	SPC (Y/N): Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	IIII III IIII IIII Insp. Stamp
Draw Nbr	Revision	Nbr									
D3493	Rev A		_								
100 Hardinge Hardinge CNC Lathe Small	Haro	dinge CNC LATHE Memo 1-Turn as p	SMALL er Folio FA626 & Dwg D3	\ ' /~	23			40	D)	<u> </u>	
110 QC Quality Control	1 QC2	2- Inspect parts off n Memo	nachine FAI/FAIB	0.00	25		- _	40	Ø	<u></u>	
120 	QC	3- Inspect parts - sec	ond check	0.00 J. A	11/03/28			40			

Quality Control

Dart Aerospace Ltd

Dait Ac	ospace i	Llu							
W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA	\:	Date:	
	Res	solution:	Disposition	n:	_ QA: N/C CI	osed:		Date: _	<u>.</u>
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)			
		Description of NC		on B	Vorifio	otion	Approval	Approval QC Inspector	
DATE	STEP	STEP Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Verification Application C		
								, ,	

NOTE: Date & initial all entries

Work Order ID 66975

Page 2

Thursday, March 03, 2011 9:01:40 AM

Item ID:

D3493-1

Revision ID:

Item Name: Washer

Start Date: 3/3/2011 **Start Qty: 40.00**

Required Date: 3/16/2011

QC:

Req'd Qty: 40.00



Accept

Setup Start



Stop

Reference:

Approvals:

Process Plan:

Date:

Tooling: Date:

SPC (Y/N):

Date:

Date:

Cust Item ID:

Customer:

Tool ID

Start Run

Qty



Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location.

Memo

Memo

Set Up/ **Run Hours**

0.00

0.00

Tool # Plan Code

Accept Qty

Reject Reject Number

Insp. Stamp

140

Quality Control

QC21- Final Inspection - Work Order Release 0.00

0.00

Dart Aerospace

W/O:			WC	RK ORDER CHANG	ES			·		
DATE	STEP	PRO	OCEDURE CHAI	NGE	E	By Date Qty			Approval Chief Eng / Prod Mgr	Approval QC Inspector
										,
Part No	:	PAR #:	Fault Cate	jory:	_ NCR:	Yes N	lo DQ	A:	Date: _	
Resolution:			Disposition	:	_ QA: N	/C Clo	sed:		Date:	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Secti Action Description Chief Eng		Sign & Date		cation on C	Approval Chief Eng	Approval QC Inspector
								•		
									•	
. ,,,,,,,								19 1,		

NOTE: Date & initial all entries

Picklist Print

6/ t 5 😘

Thursday, March 03, 2011 9:01:37 AM

Work Order ID: 66975

Parent Item:

D3493-1

Parent Item Name: Washer



Start Date: 3/3/2011

Required Date: 3/16/2011

Page 1

Start Qty: 40.00

Required Qty: 40.00

Comments:

IPP Rev: A New Issue 06-02-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R1.000		Purchased	No	-	100	f	73.7800	0.0291	1.22526		マーシ	

304 round bar 1.00

Loc Code Loc Qty Location MAT029 73.78 9.8 109508 _15:31**_** 48.67 113457

Dart Aerospace Ltd

	•								
W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	By Date Qty			Approval QC Inspector
						·			
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	_ Date: _	
	Re	esolution:	Disposition	n:	QA: N/C CI	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)	,		
DATE	STEP	Description of NC		n B		cation		Approval	
DAIL	J. L.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector
						,			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	66975
Description: Washer	Part Number:	D3493-1
Inspection Dwg: D3493 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
	'	

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.192	+0.000/-0.005	1915				31-9
Ø1.000	+/-0.010	0.555				
Ø0.958 x 100°	+/-0.010	D. POEXOE				
Ø0.516	+0.008/-0.001	9.520				
				<u> </u>		
		,				
_						
				-		

Measured by:	Audited by: 4 1/2 A	Prototype Approval:	N/A
Date: 11/3/23	Date: 1/03/28	Date:	N/A

Rev	Date	Change	Revised by Approved
Α	06.09.01	New Issue	KJ/JLM
В	06.11.22	Ø0.516 dimension removed	KJ/JLM , ,
С	08.04.30	Dimensions updated	KJ/DD of S



	DESIGN	PH	DRAWN BY	DART	AEROSPACE PORT HADLOCK, V	
ļ	CHECKED) Ad	APPROVED AN	DRAWING NO.		REV. A
į		#	TH	D3493		SHEET 1 OF 1
	DATE			TITLE		SCALE
	06.01	.04		WASHER		1:1
	Α		06.01.04	NEW ISS	JE	

C L 11/03/03 w/o:66975 - 0.192^{+0.000} Ø1.000 C'SINK -Ø0.516 Ø0.958X100°

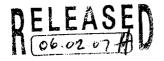
D3493-1 WASHER

D3493-1 WASHER

- AISI 304/316 STAINLESS STEEL Ø1.000 ROUND BAR MATERIAL: (REF DART MATERIAL SPEC M304R1.000)
- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 3)

ί

4) BREAK SHARP EDGES 0.005 TO 0.010 MAX



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